



**DYE FUSION**

**Tournament Jerseys  
Designed for Anglers  
Delivered on Time  
Every Time**

## **// About Us**

The Winning Team stormed the performance apparel market in 1993 and has grown into an international brand, producing innovative apparel for athletes around the world. Our unique line of products comes from a passion for sport and a sporting lifestyle.

The Winning Team has been the choice for those looking for something unique and fresh. We focus on fusing the creative influences from the world of action sports, lifestyle and fashion into all of our stylish performance products.

We are customer focused and therefore we continuously improve the quality, look, feel and image of our products as well as our organizational structure to match and exceed consumer expectations and to provide them with the highest value.

We are leaders in innovation and design who seek to help strengthen our customers brands by providing quality, functional apparel that tastefully represents and strengthens the equity of their or their sponsor's brand.

We are dedicated to consistently delivering outstanding results.

No matter what sport you are involved in or how hard you work, The Winning Team's designs, premium materials and advanced construction methods will give you the comfort to perform at your highest level.

## // Dye Fusion

Dye Fusion is a high tech fabric dying process that we have developed and constantly improved upon since 2001. The technical fabrics we use combined with state of the art dyes and printing techniques is what separates our garments from those of our competitors.

Our proprietary color and dye formulations result in our having the darkest, richest most vibrant colors available in the industry. We use an advanced 6 color (C,M,Y,K,lc,lm) printing process to achieve many hard to replicate colors.

Our fabrics are woven to our exacting specifications. They are designed to wick away moisture and perspiration keeping you cool and dry - able to compete at the top of your game.

## // Ordering

**Step one** - select your garment. The Winning Team offers many garment styles. We make shirts, jackets, hoodies and more. Garments are available in men's, women's and youth sizes as well as in sizes up to 5X. We have a garment to fit every body and every budget.

**Step two** - create a background. We offer many **stock backgrounds** that can be configured in any color combination you like. The stock options can be found at [thewinningteam.com](http://thewinningteam.com). **Completely custom** designs can be created using artwork you provide or our design team can create a unique design. Completely custom designs require a six piece minimum order while stock background choices can be ordered in single piece quantity.

**Step Three** - logo placement. You can use our online design tool or complete one of our downloadable templates indicating where each logo should be placed. Logos not already in our design library must be provided in .ai or .eps format - vector artwork is a requirement. Simply put... the better quality artwork our customers provide us, the better quality finished product they will receive. ***Clients assume all responsibility for securing approvals to utilize logos requested.***

**Step four** - we will produce a pre-production proof and send it to you for review. Should any changes be needed it is best to email your changes to both your account manager as well as our design team. [artdept@thewinningteam.com](mailto:artdept@thewinningteam.com)

Once approved, our highly skilled team will dye, transfer and assemble your garments. Garments are reviewed for quality assurance then shipped.

## **// Artwork Requirements**

For best results we strongly recommend you submit your logos in vector format. Rasterized images can be used however minimum resolution standards do apply.

**Vector Artwork:** Adobe Illustrator (AI) or EPS. Be sure to convert all fonts to outlines or curves.

**Rasterized artwork:** Photo Shop, Jpg, Tiff, PNG may be used however we can not color correct the files or alter the designs. Resolution must be a minimum of 300 dpi in the actual size being rendered.

Should you require design services, The Winning Team has a talented in-house design team ready to assist you. Contact your account manager for more information regarding design services.

### **Vector Artwork Example - Good**



### **Low Res Rasterized Artwork Example - not so good!**



## // Affiliate Program & On-Line Partnering

The Winning Team receives dozens of phone calls every week from schools, clubs, organizations and small business' who are interested in reselling our Dye Fusion products.

The Winning Team can build a website that has all the functionality of our online shirt builder so that your buyers can go online and enjoy our great shopping experience. It's all backed by our secure servers and our exceptional customer service.

For more information on how we can work together just give us a call.



The screenshot shows the homepage of 'The Winning Team' website. At the top, there is a navigation menu with links for Home, About Us, Store, Contact, and Product Lines. The main content area features a large banner with the text 'YOUR SHIRT. YOUR WAY.' and a sub-headline: 'Design your garment online or let our design team create a custom design specifically for you.' To the right of this text is an image of a custom-made orange and yellow racing jersey with 'folgers' branding. Below the banner, there are several smaller promotional tiles, including 'WATCH THE DEMO VIDEO', 'Choose Your Sport', and a grid of sport categories: Fishing, Auto Racing, Boat, RV, Mt. Bldg, Soccer / Hockey, and Patches. A section titled 'The Best Custom Made Uniforms.' follows, with a paragraph describing the company's expertise in custom-made uniforms and a note about the minimum order for custom-made designs. At the bottom right of the page, there is a small image of a woman in a black and red uniform.

## // Our Customers

Here are a few of the companies who trust us with their image.

Let us add you to the list of valued partners.



## **FAQ's**

### **What is Dye Fusion?**

Dye Fusion is a revolutionary concept in sports apparel created by The Winning Team. Customers logos, colors, numbers, names and designs are embedded in a technical polyester performance textile, engineered to keep you comfortable so you performance at your best. Using high pressure and extreme heat, the individual elements are fused deep into the fabric creating top quality images that will not crack, peel or fade.

### **How long does it take to receive my garments once I place my order?**

Designs are generally sent back for customer approval within two to three business days. Once a design is approved by the customer, production will take approximately ten days for smaller orders and three to four weeks for large orders. An accurate turnaround time will be provided at the time of ordering.

### **Are there any setup fees or design charges?**

No, there are no setup fees or design charges if good quality artwork is received. Files must be in vector format – AI or EPS. JPG's, TIFF and GIFF will work if provided at 300 dpi at actual size, however, they do not provide the best quality results. If logos need to be recreated into a vector format, additional charges will occur. Exact cost will be determined when final artwork is presented. Starting charge is \$20 per logo.

### **What are your shipping fees?**

Orders are shipped FOB Valencia, CA 91355 via UPS or FedEx. Standard shipping is via ground. 3 day, 2 day, overnight and Saturday delivery are available for additional charges. Shipping cost varies based on order details. Therefore, shipping costs will be provided by your sales representative.

### **Do you ship to foreign countries?**

Yes, we ship to foreign countries. There is a \$15 charge for completing customs forms and we are not responsible for additional duty charges.

### **How do I wash my Dye Fusion garments?**

Dye Fusion garments are easy to care for. We recommend laundering in cold water with a gentle everyday detergent. It is best to hang dry them but if needed a cool setting is fine. If ironing is needed, use a cool setting and iron inside out. It is recommended to test a small area for color fastness as heat can cause the dye to fade. Do not dry clean or press.

### **What forms of payment do you accept?**

We accept Visa, MasterCard, American Express and cashiers checks.

### **How do I send my artwork?**

All artwork can be sent directly to your sales representative or the art department via email. Please identify your job by placing client and company name in the subject line. For faster turnaround it is best to include all logos in one email.

### **What is needed to place an order?**

Ordering is easy. Orders can be placed by phone, online or by email / fax. We will need all your billing and shipping information as well as the style, quantity and any names or logos to be placed on the garments. Your sales rep will walk you through the process at the time of ordering. A "how to order" video is available for viewing on our website which offers complete instruction on how to use the online designer.

### **Will Dye Fusion garments shrink?**

No, Dye Fusion garments do not shrink. Since made of performance engineered poly yarns, the material does not shrink like natural fibers.

### **Will I see a proof of my job before it is manufactured?**

Yes, a proof is provided with every job. Orders will not be sent to production without a signed proof.

### **How do I change or cancel my order?**

Changes to your order must be submitted to your sales representative in writing prior to the start of production. A simple email works nicely. Cancellations can only be made on garments that are not in production and must be submitted in writing.

### **Does The Winning Team color match?**

We make every effort to match colors as best we can. In order to do so, a PMS color must be referenced. Since Dye Fusion is printed using a 6 color process system, spot color matching is not guaranteed. We do offer a printed color chart that can be requested at the time you order.

## In Review

Why do our customers keep coming back? The answer is simple: We are a customer oriented company that produces great quality products domestically. We do it right, on time, every time. We are fast, goal oriented and detail specific.

If you are looking for a vendor that will exceed your expectations then your decision is simple.

Call **800.310.8326** or visit **[thewinningteam.com](http://thewinningteam.com)** to get started.



24922 Anza Drive - Unit E  
Valencia, CA 91355

661 295 1428 tel  
661 295 0991 fax

**[www.thewinningteam.com](http://www.thewinningteam.com)**

FORM-500-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a stand up collar, zippered placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- athletic fit for increased mobility
- durable zipper closure
- stand-up collar provides unique style
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

**Companion Styles**

- Men's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series 500LS**
- Women's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series W500**
- Women's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series W500LS**
- Youth performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series Y500**
- Youth performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series Y500LS**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

**For More Information or to place an order contact:**



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Dye Fusion is exclusively manufactured by The Winning Team in Valencia, California

FORM-500LS-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a stand up collar, zippered placket and long sleeves finished with knit cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- long sleeves with elastic cuffs
- athletic fit for increased mobility
- durable zipper closure
- stand-up collar provides unique style
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes
- open hem cuff

**Companion Styles**

- Men's performance sport shirt. short sleeve, quarter zip with a stand up collar. **Series 500**
- Women's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series W500**
- Women's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series W500LS**
- Youth performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series Y500**
- Youth performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series Y500LS**

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FORM-W500-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. This woman's fit makes a distinctive statement and is tapered to flatter. The design features a stand up collar, zippered placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- designed for figure flattery with gentle shaping and capped sleeves
- athletic fit for increased mobility
- durable zipper closure
- stand-up collar provides unique style
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

**Size Chart**

|             | XS    | S     | M     | L     | XL    | 2XL   |
|-------------|-------|-------|-------|-------|-------|-------|
| <b>Size</b> | 2     | 4/6   | 8/10  | 12/14 | 16/18 | 20/22 |
| <b>Bust</b> | 32-34 | 35-36 | 37-38 | 39-41 | 42-44 | 45-47 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

**Companion Styles**

- Women's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series W500LS**
- Men's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series 500**
- Men's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series 500LS**
- Youth performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series Y500**
- Youth performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series Y500LS**

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FORM-W500LS-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. This woman's fit makes a distinctive statement and is tapered to flatter. The design features a stand up collar, zippered placket and long sleeves finished with elastic cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- long sleeves with elastic cuffs
- athletic fit for increased mobility
- durable zipper closure
- stand-up collar provides unique style
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|             | XS    | S     | M     | L     | XL    | 2XL   |
|-------------|-------|-------|-------|-------|-------|-------|
| <b>Size</b> | 2     | 4/6   | 8/10  | 12/14 | 16/18 | 20/22 |
| <b>Bust</b> | 32-34 | 35-36 | 37-38 | 39-41 | 42-44 | 45-47 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes
- open hem cuff

**Companion Styles**

- Women's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series W500**
- Men's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series 500**
- Men's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series 500LS**
- Youth performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series Y500**
- Youth performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series Y500LS**

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FORM-Y500-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a stand up collar, zippered placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- athletic fit for increased mobility
- durable zipper closure
- stand-up collar provides unique style
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

**Size Chart**

|            | XS    | S     | M     | L     | XL    |
|------------|-------|-------|-------|-------|-------|
| Size       | 4     | 6/8   | 10/12 | 14/16 | 18/20 |
| Chest Size | 25-26 | 26-28 | 28-30 | 30-32 | 32-34 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

**Companion Styles**

- Youth performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series Y500LS**
- Men's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series 500**
- Men's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series 500LS**
- Women's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series W500**
- Women's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series W500LS**

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FORM-Y500LS-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a stand up collar, zippered placket and long sleeves finished with knit cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- long sleeves with elastic cuffs
- athletic fit for increased mobility
- durable zipper closure
- stand-up collar provides unique style
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

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**Size Chart**

|            | XS    | S     | M     | L     | XL    |
|------------|-------|-------|-------|-------|-------|
| Size       | 4     | 6/8   | 10/12 | 14/16 | 18/20 |
| Chest Size | 25-26 | 26-28 | 28-30 | 30-32 | 32-34 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes
- open hem cuff

**Companion Styles**

- Youth performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series Y500**
- Men's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series 500**
- Men's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series 500LS**
- Women's performance sport shirt. Short sleeve, quarter zip with a stand up collar. **Series W500**
- Women's performance sport shirt. Long sleeve, quarter zip with a stand up collar. **Series W500LS**

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FORM-550-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a button down collar, zippered placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- athletic fit for increased mobility
- durable zipper closure
- button down collar provides traditional styling
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

**Companion Styles**

- Men's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series 550LS**
- Women's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series W550**
- Women's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series W550LS**
- Youth performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series Y550**
- Youth performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series Y550LS**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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FORM-150-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a traditional button down collar, zippered placket and long sleeves finished with knit cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- long sleeves with elastic cuffs
- athletic fit for increased mobility
- durable zipper closure
- button down collar provides traditional styling
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes
- open hem cuff

**Companion Styles**

- Men's performance sport shirt. short sleeve, quarter zip with a button down collar. **Series 550**
- Women's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series W550**
- Women's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series W550LS**
- Youth performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series Y550**
- Youth performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series Y550LS**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

**For More Information or to place an order contact:**



The Winning Team, Inc. | 24922 Anza Dr. Suite E | Valencia, CA 91355  
 800.310.8326 | fax.661.295.0991 | www.thewinningteam.com  
 Dye Fusion is exclusively manufactured by The Winning Team in Valencia, California

FORM-W550-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. This woman's fit makes a distinctive statement and is tapered to flatter. The design features a button down collar, zippered placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- designed for figure flattery with gentle shaping and capped sleeves
- athletic fit for increased mobility
- durable zipper closure
- button down collar provides traditional styling
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

**Size Chart**

|             | XS    | S     | M     | L     | XL    | 2XL   |
|-------------|-------|-------|-------|-------|-------|-------|
| <b>Size</b> | 2     | 4/6   | 8/10  | 12/14 | 16/18 | 20/22 |
| <b>Bust</b> | 32-34 | 35-36 | 37-38 | 39-41 | 42-44 | 45-47 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

**Companion Styles**

- Women's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series W550LS**
- Men's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series 550**
- Men's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series 550LS**
- Youth performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series Y550**
- Youth performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series Y550LS**

**Design and Logo**

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Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. This woman's fit makes a distinctive statement and is tapered to flatter. The design features a button down collar, zippered placket and long sleeves finished with elastic cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- long sleeves with elastic cuffs
- athletic fit for increased mobility
- durable zipper closure
- button down collar provides traditional styling
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|             | XS    | S     | M     | L     | XL    | 2XL   |
|-------------|-------|-------|-------|-------|-------|-------|
| <b>Size</b> | 2     | 4/6   | 8/10  | 12/14 | 16/18 | 20/22 |
| <b>Bust</b> | 32-34 | 35-36 | 37-38 | 39-41 | 42-44 | 45-47 |

**Options**

- several fabric options
- private label
- open hem cuff
- flat bottom cut for a clean untucked look
- vented side panels
- chest pocket(s)
- tall sizes

**Companion Styles**

- Women's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series W550**
- Men's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series 550**
- Men's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series 550LS**
- Youth performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series Y550**
- Youth performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series Y550LS**

**Design and Logo**

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FORM-Y550-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a button down shirt collar, zippered placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- athletic fit for increased mobility
- durable zipper closure
- button down collar provides traditional styling
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

**Size Chart**

|            | XS    | S     | M     | L     | XL    |
|------------|-------|-------|-------|-------|-------|
| Size       | 4     | 6/8   | 10/12 | 14/16 | 18/20 |
| Chest Size | 25-26 | 26-28 | 28-30 | 30-32 | 32-34 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

**Companion Styles**

- Youth performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series Y550LS**
- Men's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series 550**
- Men's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series 550LS**
- Women's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series W550**
- Women's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series W550LS**

**Design and Logo**

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FORM-Y550LS-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a button down collar, zippered placket and long sleeves finished with knit cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- long sleeves with elastic cuffs
- athletic fit for increased mobility
- durable zipper closure
- button down collar provides traditional styling
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|            | XS    | S     | M     | L     | XL    |
|------------|-------|-------|-------|-------|-------|
| Size       | 4     | 6/8   | 10/12 | 14/16 | 18/20 |
| Chest Size | 25-26 | 26-28 | 28-30 | 30-32 | 32-34 |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes
- open hem cuff

**Companion Styles**

- Youth performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series Y550**
- Men's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series 550**
- Men's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series 550LS**
- Women's performance sport shirt. Short sleeve, quarter zip with a button down collar. **Series W550**
- Women's performance sport shirt. Long sleeve, quarter zip with a button down collar. **Series W550LS**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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# Men's Button Front Performance Sport Shirt - Series 400

short sleeve, button front with a traditional button down collar.

FORM-400-2012-1A



Built from a custom engineered fabric, our performance sport shirt helps keep you cool and dry. The traditional look yet athletic fit makes a distinctive statement and allows for easy movement. The design features a button down collar, full button front placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- athletic fit for increased mobility
- Hidden snaps or traditional buttons
- Button down collar provides traditional styling
- wrinkle resistant
- durable construction and re-enforced seams

### CARE INSTRUCTIONS:

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

### Size Chart

|            | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Chest Size | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| Neck Size  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |

### Options

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

### Companion Styles

- Men's performance button front sport shirt. Long sleeve, button front and button down shirt collar. **Series 400LS**
- Women's performance button front sport shirt. Short sleeve, button front and button down shirt collar. **Series W400**
- Women's performance button front sport shirt. Long sleeve, button front and button down shirt collar. **Series W400LS**

### Design and Logo

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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# Women's Button Front Performance Sport Shirt - Series W400

short sleeve, button front with a traditional button down collar.

FORM-W400-2012-1A



Built from a custom engineered fabric, our women's performance sport shirt helps keep you cool and dry. The traditional look yet flattering athletic fit makes a distinctive statement and allows for easy movement. The design features a button down collar, full button front placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- athletic fit for increased mobility
- Hidden snaps or traditional buttons
- Button down collar provides traditional styling
- wrinkle resistant
- durable construction and re-enforced seams

### CARE INSTRUCTIONS:

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

### Size Chart

|      | XS    | S     | M     | L     | XL    | 2XL   |
|------|-------|-------|-------|-------|-------|-------|
| Size | 2     | 4/6   | 8/10  | 12/14 | 16/18 | 20/22 |
| Bust | 32-34 | 35-36 | 37-38 | 39-41 | 42-44 | 45-47 |

### Options

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

### Companion Styles

- Women's performance button front sport shirt. Long sleeve, button front and button down shirt collar. **Series W400LS**
- Men's performance button front sport shirt. Short sleeve, button front and button down shirt collar. **Series 400**
- Men's performance button front sport shirt. Long sleeve, button front and button down shirt collar. **Series 400LS**

### Design and Logo

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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FORM-100-2012-1A



Built using a custom engineered fabric our series 100 cool-fusion t-shirt helps keep you cool and dry. This classic fit garment will keep you performing at the top of your game while looking great. The shirt features a crew neck and open hemmed sleeves. Custom printed using our dye fusion printing technology, this garment is sure to make an impression. Stock Background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- classic fit
- crew neck collar
- clean finish hemmed sleeves and waist
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |

**Options**

- several fabric options
- chest pocket(s)
- private label
- tall sizes

**Companion Styles**

- Men's cool fusion t-shirt. Long sleeve, crew neck. **Series 100LS**
- Women's cool fusion t-shirt. Short sleeve, crew neck. **Series W100**
- Youth cool fusion t-shirt. Short sleeve, crew neck. **Series Y100**

**Design and Logo**

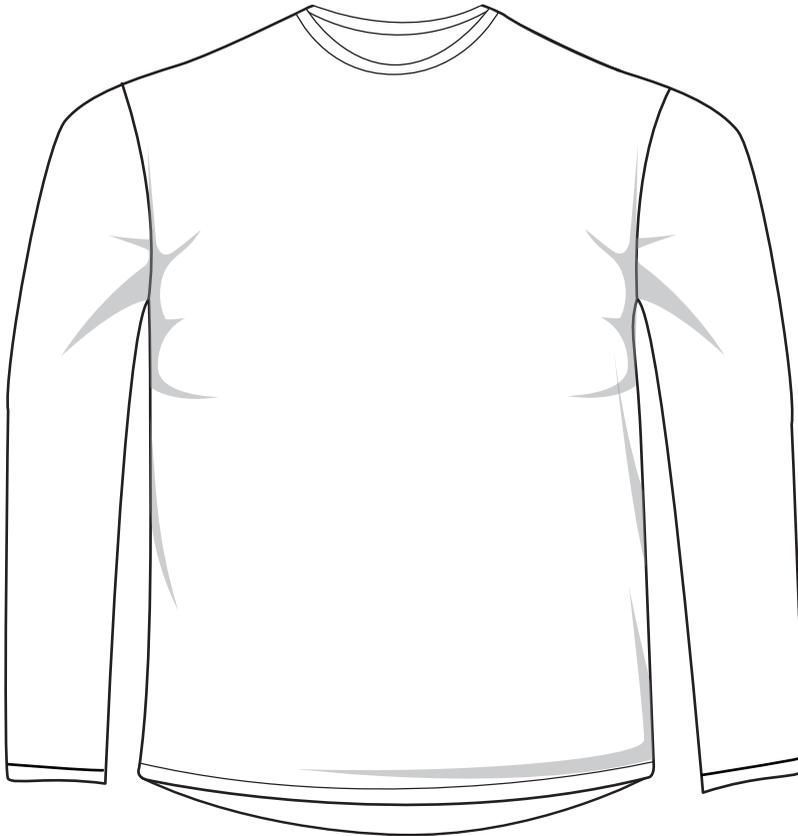
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FORM-100LS-2012-1A



Built using a custom engineered fabric our 100LS cool-fusion t-shirt helps keep you cool and dry. This classic fit garment will keep you performing at the top of your game while looking great. The shirt features a crew neck and long sleeves hemmed for a non restricting fit. Custom printed using our dye fusion printing technology, this garment is sure to make an impression. Stock Background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- classic fit
- crew neck collar
- clean finish hemmed sleeves and waist
- wrinkle resistant
- durable construction and re-enforced seams
- long sleeves

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- chest pocket(s)
- private label
- tall sizes

**Companion Styles**

- Men's cool fusion t-shirt. Short sleeve, crew neck. **Series 100**
- Women's cool fusion t-shirt. Short sleeve, crew neck. **Series W100**
- Youth cool fusion t-shirt. Short sleeve, crew neck. **Series Y100**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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FORM-W100-2012-1A



Built using a custom engineered fabric our W100 cool-fusion t-shirt helps keep you cool and dry. This classic fit garment will keep you performing at the top of your game while looking great. The shirt features a crew neck and open hemmed, capped sleeves. The body is tapered just for her. Custom printed using our dye fusion printing technology, this garment is sure to make an impression. Stock Background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- designed for figure flattery with gentle shaping and capped sleeves
- classic style
- crew neck collar
- clean finish hemmed sleeves and waist
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|             | XS    | S     | M     | L     | XL    | 2XL   |
|-------------|-------|-------|-------|-------|-------|-------|
| <b>Size</b> | 2     | 4/6   | 8/10  | 12/14 | 16/18 | 20/22 |
| <b>Bust</b> | 32-34 | 35-36 | 37-38 | 39-41 | 42-44 | 45-47 |

**Options**

- several fabric options
- chest pocket(s)
- private label
- tall sizes

**Companion Styles**

- Men's cool fusion t-shirt. short sleeve, crew neck. **Series 100**
- Men's cool fusion t-shirt. Long sleeve, crew neck. **Series 100LS**
- Youth cool fusion t-shirt. Short sleeve, crew neck. **Series Y100**

**Design and Logo**

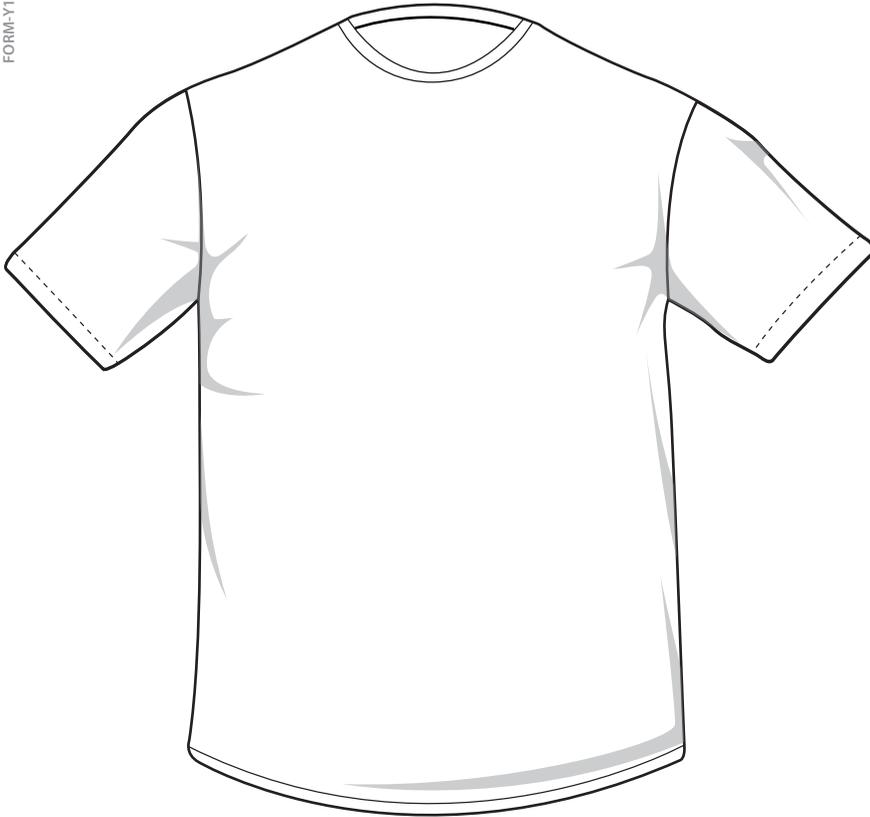
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FORM-Y100-2012-1A



Built using a custom engineered fabric our series Y100 cool-fusion t-shirt helps keep you cool and dry. This classic fit garment will keep you performing at the top of your game while looking great. The shirt features a crew neck and open hemmed sleeves. Custom printed using our dye fusion printing technology, this garment is sure to make an impression. Stock Background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- classic fit
- crew neck collar
- clean finish hemmed sleeves and waist
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

**Size Chart**

|            | XS    | S     | M     | L     | XL    |
|------------|-------|-------|-------|-------|-------|
| Size       | 4     | 6/8   | 10/12 | 14/16 | 18/20 |
| Chest Size | 25-26 | 26-28 | 28-30 | 30-32 | 32-34 |

**Options**

- several fabric options
- chest pocket(s)
- private label

**Companion Styles**

- Men's cool fusion t-shirt. short sleeve, crew neck. **Series 100**
- Men's cool fusion t-shirt. Long sleeve, crew neck. **Series 100LS**
- Women's cool fusion t-shirt. Short sleeve, crew neck. **Series W100**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

**For More Information or to place an order contact:**



The Winning Team, Inc. | 24922 Anza Dr. Suite E | Valencia, CA 91355  
800.310.8326 | fax.661.295.0991 | www.thewinningteam.com  
Dye Fusion is exclusively manufactured by The Winning Team in Valencia, California

FORM-150-2012-1A



Built from a custom engineered fabric, our men's cool fusion shirt helps keep you cool and dry. The raglan fit makes a distinctive statement and allows for easy movement. The design features a crew neck collar, and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- raglan fit
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

**Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.**

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |

**Options**

- several fabric options
- chest pocket(s)
- private label
- tall sizes

**Companion Styles**

- Men's cool fusion raglan t-shirt. Long sleeve, crew neck. **Series 150LS**

**Design and Logo**

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FORM-150LS-2012-1A



Built from a custom engineered fabric, our men's cool fusion shirt helps keep you cool and dry. The raglan fit makes a distinctive statement and allows for easy movement. The design features a crew neck collar, and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- raglan fit
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- chest pocket(s)
- private label
- tall sizes

**Companion Styles**

- Men's cool fusion raglan t-shirt. Short sleeve, crew neck. **Series 150**

**Design and Logo**

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FORM-160-2012-1A



Built from a custom engineered fabric, our cool fusion henley helps keep you cool and dry. The classic fit makes a distinctive statement and allows for easy movement. The design features a knit collar, two or three button placket and open hem sleeves. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |

**Options**

- several fabric options
- chest pocket(s)
- private label
- tall sizes

**Companion Styles**

- Men's cool fusion t-shirt. Short sleeve, crew neck. *Series 100*

**Design and Logo**

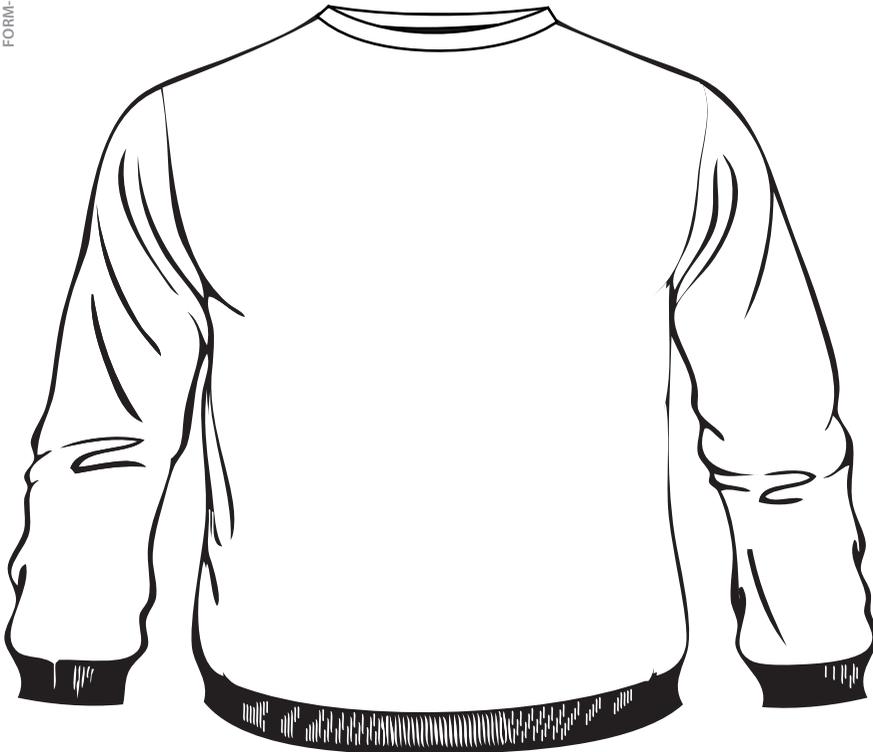
Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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FORM-700-2012-1A



Built from a custom engineered fabric, our competition crewneck sweatshirt helps keep you cool and dry. The athletic fit makes a distinctive statement and allows for easy movement. The design features a crew neck collar, knit cuffs and waist. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- athletic fit for increased mobility
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- private label
- tall sizes

**Companion Styles**

- Men's competition crew neck pullover . Long sleeve, crew neck. **Series 780**
- Men's competition zip front hoodie . Long sleeve, full front zipper, split kangaroo pocket with hood. **Series 750**
- Men's classic quarter zip pullover with Cadet collar **Series 760**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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FORM-750-2012-1A



Built from a custom engineered fabric, the competition hoodie will keep you a bit warmer on those chilly days. The sporty cut makes a distinctive statement and allows for easy movement. The design features a lined hood, pull over body and knit cuffs and waist. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric keeps you warmer on cool days
- athletic fit for increased mobility
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- tall sizes
- private label

**Companion Styles**

- Men's competition crew neck pullover . Long sleeve, crew neck. **Series 700**
- Men's competition zip front hoodie . Long sleeve, full front zipper, split kangaroo pocket with hood. **Series 760**
- Men's classic quarter zip pullover with Cadet collar **Series 780**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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FORM-780-2012-1A



Built from a custom engineered fabric, the performance pullover sweatshirt with cadet collar will cut the chill. The athletic fit makes a distinctive statement and allows for easy movement. The design features a cadet collar, zippered closure and open knit cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric features dry wicking capabilities which draw moisture away, keeping you cool and comfortable
- athletic fit for increased mobility
- durable zipper closure
- stand-up collar provides unique style
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- flat bottom cut for a clean untucked look
- chest pocket(s)
- private label
- vented side panels
- tall sizes

**Companion Styles**

- Men's competition crew neck pullover . Long sleeve, crew neck. **Series 700**
- Men's competition zip front hoodie . Long sleeve, full front zipper, split kangaroo pocket with hood. **Series 750**
- Men's classic quarter zip pullover with Cadet collar **Series 760**

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites design library.

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FORM-800-2012-1A



Built from a custom engineered fabric, our team issue jacket helps cut the chill while proudly displaying your sponsor logos. The athletic fit makes a distinctive statement and allows for easy movement. The design features a knit collar or a shirt collar, zippered or button front and knit cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- performance fabric for durability
- athletic fit for increased mobility
- durable zipper closure
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- Button front closure
- private label
- tall sizes

**Companion Styles**

- Men's Stadium Jacket. *Series 850*

**Design and Logo**

Dye fusion garments can be created using either a stock background design or you can supply your own unique background. Colors of stock backgrounds can be modified to meet your design requirements. An unlimited number of logos can be added to make the garment your own. Should you decide to go with a completely custom background you will be required to provide a concept or rendering of what you want the garment to look like. Our design team can create a design based on your concept for little to no cost. For best results, your artwork should be supplied in AI or EPS (vector) format. The client takes responsibility for securing approvals to utilize all logos used on the garments - including those found on our websites' design library.

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FORM-850-2012-1A



Built from a custom engineered fabric, our stadium jacket helps keep warm and protected from the elements. The athletic fit makes a distinctive statement and allows for easy movement. The design features a cadet collar, zippered front and knit cuffs. Custom printed using our Dye Fusion printing technology, this garment is sure to make an impression. Stock background designs are available or send us your custom design concept for a completely custom look.

- unlimited design options
- comes with upgraded quilt lining
- athletic fit for increased mobility
- durable zipper closure
- cadet collar provides unique style
- wrinkle resistant
- durable construction and re-enforced seams

**CARE INSTRUCTIONS:**

*Machine wash cold, inside out, with like colors. Do not use softeners. Do not bleach or dry clean. Tumble dry low. Cool iron if needed.*

**Size Chart**

|                   | XS      | S       | M       | L       | XL      | 2XL     | 3XL     | 4XL     | 5XL     |
|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| <b>Chest Size</b> | 32-34   | 35-37   | 38-40   | 41-43   | 44-46   | 47-49   | 50-53   | 54-57   | 58-60   |
| <b>Neck Size</b>  | 14.5-15 | 15-15.5 | 15.5-16 | 16-16.5 | 16.5-17 | 17-17.5 | 17.5-18 | 18-18.5 | 18.5-19 |
| <b>Arm Length</b> | 30.5    | 32      | 34      | 35      | 36.5    | 37.5    | 38.5    | 39.5    | 40.5    |

**Options**

- several fabric options
- private label

**Companion Styles**

- Men's team issue jacket. *Series 850.*

**Design and Logo**

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 **Questions?**

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